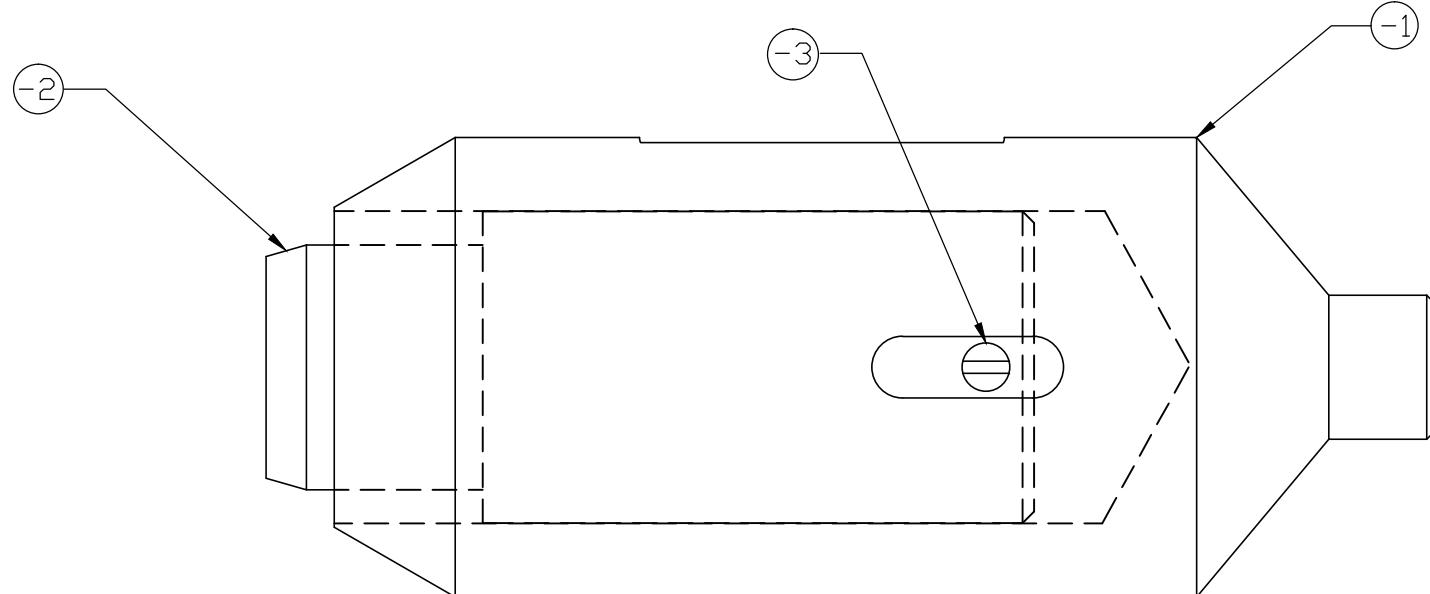


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED
A	MADE ASSEMBLY SHEET. -1 CH'D KNURL DIM WAS 3.861 IS 3.86.	11-6-06	APPROVED
B	CHANGED -1 ANGLES FROM 15° & 48°, AND ADDED .02 LIP & ENGRAVING FLAT.	12-22-06	APPROVED
C	MADE ASSEMBLY SHEET. -1 CH'D KNURL DIM WAS 3.861 IS 3.86.	2/13/13	BIM GE
1	-1 CH'D O.D. DIM WAS 2.500 IS 2.392, ADDED DEPTH AND LOCATION TO ENGRAVING FLAT.	6/25/13	CFS DW

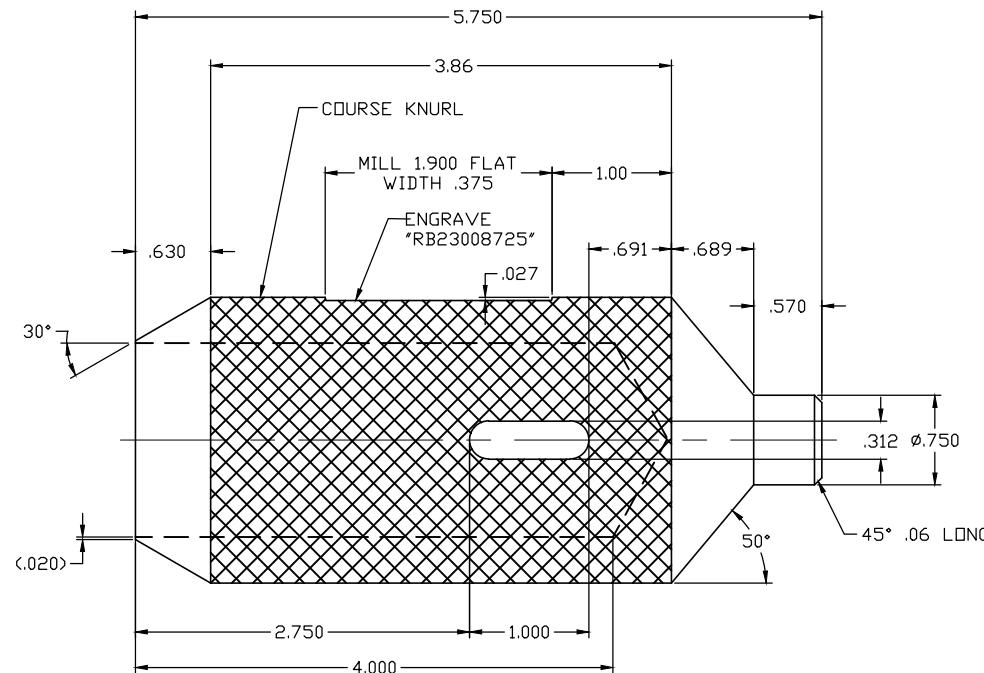
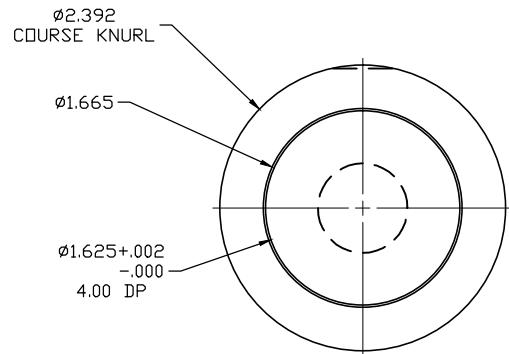


RED BARN MACHINE	
TITLE	
NO.5 BRG INST. DRIFT	
DWG NO.	RB23008725
REV	1
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
TOLERANCES ON: METRIC REF.	
DECIMALS	.XXmm ± .1mm
XXX ± .005	
XX ± .01	FRACTIONS ± 1/32
X ± .1	ANGLES ± 5°
HEAT TREAT	
FINISH	
SPEC	
USED ON MODEL	
DRAWN BY:	RUIZ
APPROVED	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	NTS
DATE	2/13/13
SHEET	1 of 4

ASSY QTY	ASSY QTY	B/D	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	BODY	4140	Ø2-1/2 X 5-7/8	2
			-2	1	PUSHER	4140	Ø1-3/4 X 4-1/8	3
			-3	1	SCREW	1018	Ø1/4 X 1-5/8	4
			ASSY #					

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
B		CHANGED -1 ANGLES FROM 15° & 48°, AND ADDED .02 LIP & ENGRAVING FLAT.		12-22-06		APPROVED
C		-1 CH'D KNURL DIM WAS 3.861 IS 3.86.		2/13/13	BIM	GE
1		-1 CH'D O.D. DIM WAS 2.500 IS 2.392, ADDED DEPTH AND LOCATION TO ENGRAVING FLAT.		6/25/13	CFS	DW



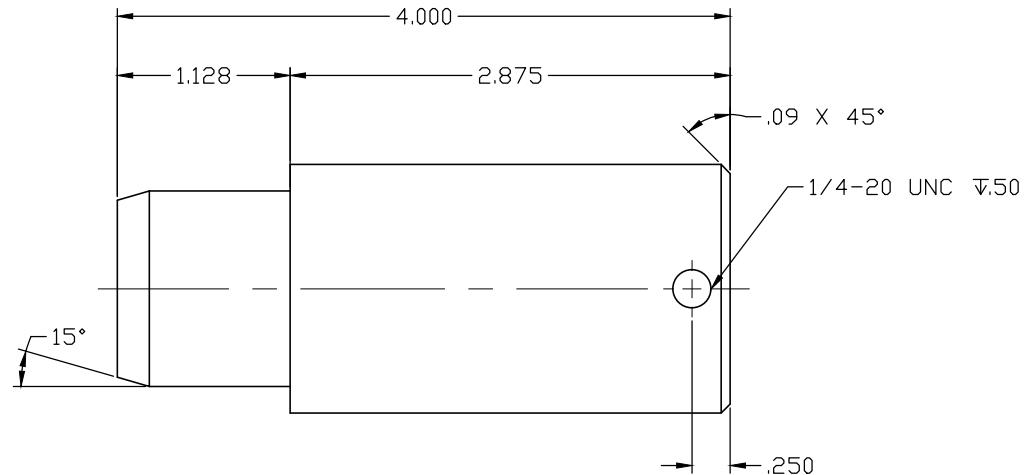
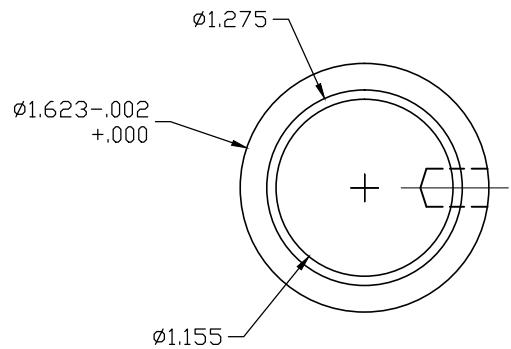
BODY

(-1)

RED BARN MACHINE	
TITLE NO.5 BRG INST. DRIFT	
DWG NO.	RB23008725-1
REV	1
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
TOLERANCES ON: METRIC REF.	
DECIMALS .XX±.005	XXmm ± .1mm
XX ± .01	FRACTIONS ± 1/32
X ± .1	ANGLES ± 5°
APPROVED RUIZ	
HEAT TREAT	RC 35-45
FINISH	BLACK OXIDE
SPEC	
USED ON MODEL	
SCALE	NTS DATE 2/13/13 SHEET 2 of 4

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REV		DESCRIPTION		DATE	INITIAL	APPROVED



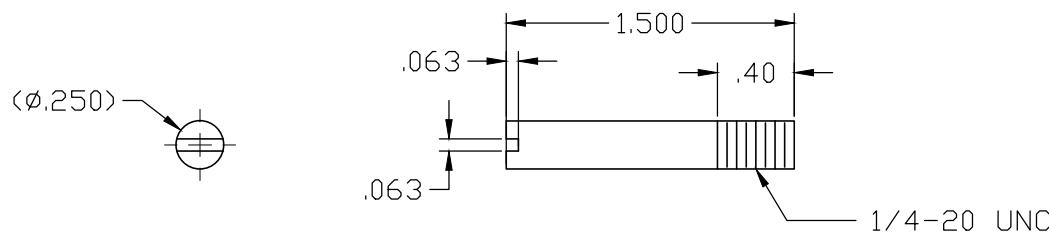
PUSHER

(-2)

RED BARN MACHINE	
TITLE	
NO.5 BRG INST. DRIFT	
DWG NO.	RB23008725-2
REV	1
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
TOLERANCES ON: METRIC REF.	
DECIMALS .XXmm ± .005	.XXmm ± .1mm
XX ± .01	FRACTIONS ± 1/32
X ± .1	ANGLES ± .5°
APPROVED	
HEAT TREAT	RC 35-45
FINISH	BLACK OXIDE
SPEC	
USED ON MODEL	
SCALE	NTS
DATE	2/13/13
SHEET	3 of 4

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REV		DESCRIPTION		DATE	INITIAL	APPROVED



SCREW

(-3)

RB RED BARN MACHINE		
TITLE NO.5 BRG INST. DRIFT		
DWG NO.	RB23008725-3	
REV	1	
UNLESS OTHERWISE SPECIFIED		
DIMENSIONS ARE IN INCHES		
TOLERANCES ON: METRIC REF.		
DECIMALS .XX ± .005	.XXmm ± .1mm	
XX ± .01	FRACTIONS ± 1/32	
X ± .1	ANGLES ± 5°	
APPROVED RUIZ		
HEAT TREAT		
FINISH BLACK OXIDE		
SPEC		
USED ON MODEL		
SCALE NTS	DATE 2/13/13	SHEET 4 of 4